ADDING EDGE BANDING NOTES TO PARTS
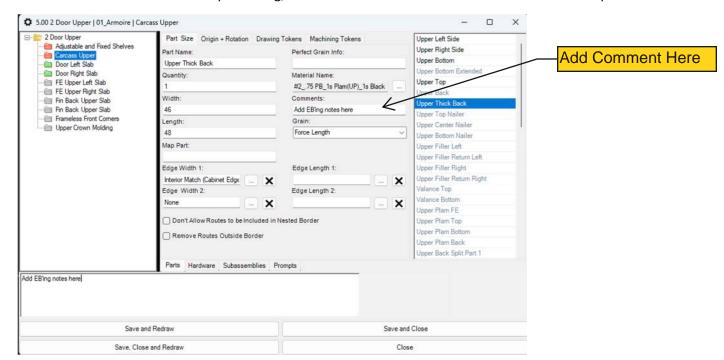
- It's the engineer's responsibility to note unique edge banding request.
- Common Edge Banding abbreviations
  - EB – Edge Banding
  - 1 LS – One Long Side
    - LS refers to the longest side of part. The number 1 indicates to EB on 1 side. EB operator assumes it the front LS edge.
  - 2 LS - Two Long Sides
    - LS refers to the longest side of part. The number 2 indicates to EB on 2 sides.
  - 1 SS – One Short Side
    - SS refers to the short side of part. The number 1 indicates to EB on 1 side.
  - 2 SS – Two Short Side
    - SS refers to the short side of part. The number 2 indicates to EB on 2 sides.
  - All Sides
    - The operator will EB all 4 sides

BEST PRACTICE FOR LABELING

Edge Banding notes should be added during engineering of the product and before processing the WO.

1. Open the Part Properties command
2. Select the Subassembly, right click to Show Properties
3. Find the part
4. Add Comment
5. Save and Close

If the note was not added before processing, manual notes will need to be added to the nested report.

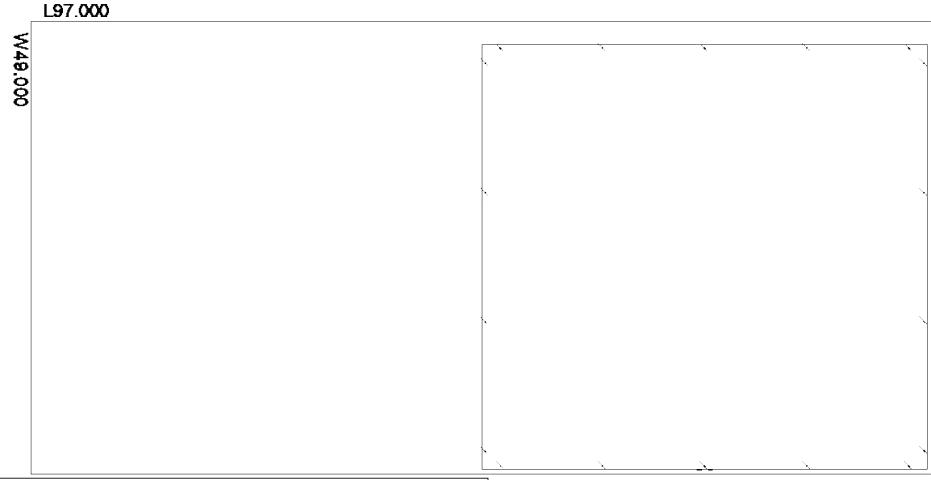**Material Name: #2_.75 PB_1s Plam(UP)_1s Black Liner(down) (49 x 97)**

Qty - 1   Sheet # - 5   Batch - B1   Face 5 File - B11009   Face 5 Barcode -

L97.000

W49.000

Index#	Part Name	Item#	Cut Rotated	Cut Width	Cut Length	Comments
1	Upper Thick Back	5.00		46	48	Add EB'ing notes here

Part comments show up on the nesting report