

ADDING EDGE BANDING NOTES TO PARTS

- It's the engineer's responsibility to note unique edge banding request.
- Common Edge Banding abbreviations
 - EB – Edge Banding
 - 1 LS – One Long Side
 - LS refers to the longest side of part. The number 1 indicates to EB on 1 side. EB operator assumes it the front LS edge.
 - 2 LS - Two Long Sides
 - LS refers to the longest side of part. The number 2 indicates to EB on 2 sides.
 - 1 SS – One Short Side
 - SS refers to the short side of part. The number 1 indicates to EB on 1 side.
 - 2 SS – Two Short Side
 - SS refers to the short side of part. The number 2 indicates to EB on 2 sides.
 - All Sides
 - The operator will EB all 4 sides

BEST PRACTICE FOR LABELING

Edge Banding notes should be added during engineering of the product and before processing the WO.

1. Open the Part Properties command
2. Select the Subassembly, right click to Show Properties
3. Find the part
4. Add Comment
5. Save and Close

If the note was not added before processing, manual notes will need to be added to the nested report.

5.00 2 Door Upper | 01_Armoire | Carcass Upper

Part Size Origin + Rotation Drawing Tokens Machining Tokens

Part Name: Upper Thick Back

Quantity: 1

Width: 46

Length: 48

Map Part:

Edge Width 1: Interior Match (Cabinet Edge) X

Edge Width 2: None X

Edge Length 1: X

Edge Length 2: X

Perfect Grain Info:

Material Name: #2_75 PB_1s Plam(UP)_1s Black

Comments: Add EB'ing notes here

Grain: Force Length

Upper Left Side

Upper Right Side

Upper Bottom

Upper Bottom Extended

Upper Top

Upper Thick Back

Upper Top Nail

Upper Center Nail

Upper Bottom Nail

Upper Filler Left

Upper Filler Return Left

Upper Filler Right

Upper Filler Return Right

Valance Top

Valance Bottom

Upper Plam FE

Upper Plam Top

Upper Plam Bottom

Upper Plam Back

Upper Back Split Part 1

Parts Hardware Subassemblies Prompts

Add EB'ing notes here

Save and Redraw Save and Close Save, Close and Redraw Close

Nesting Optimization Report

Material Name: #2_.75 PB_1s Plam(UP)_1s Black Liner(down) (49 x 97)

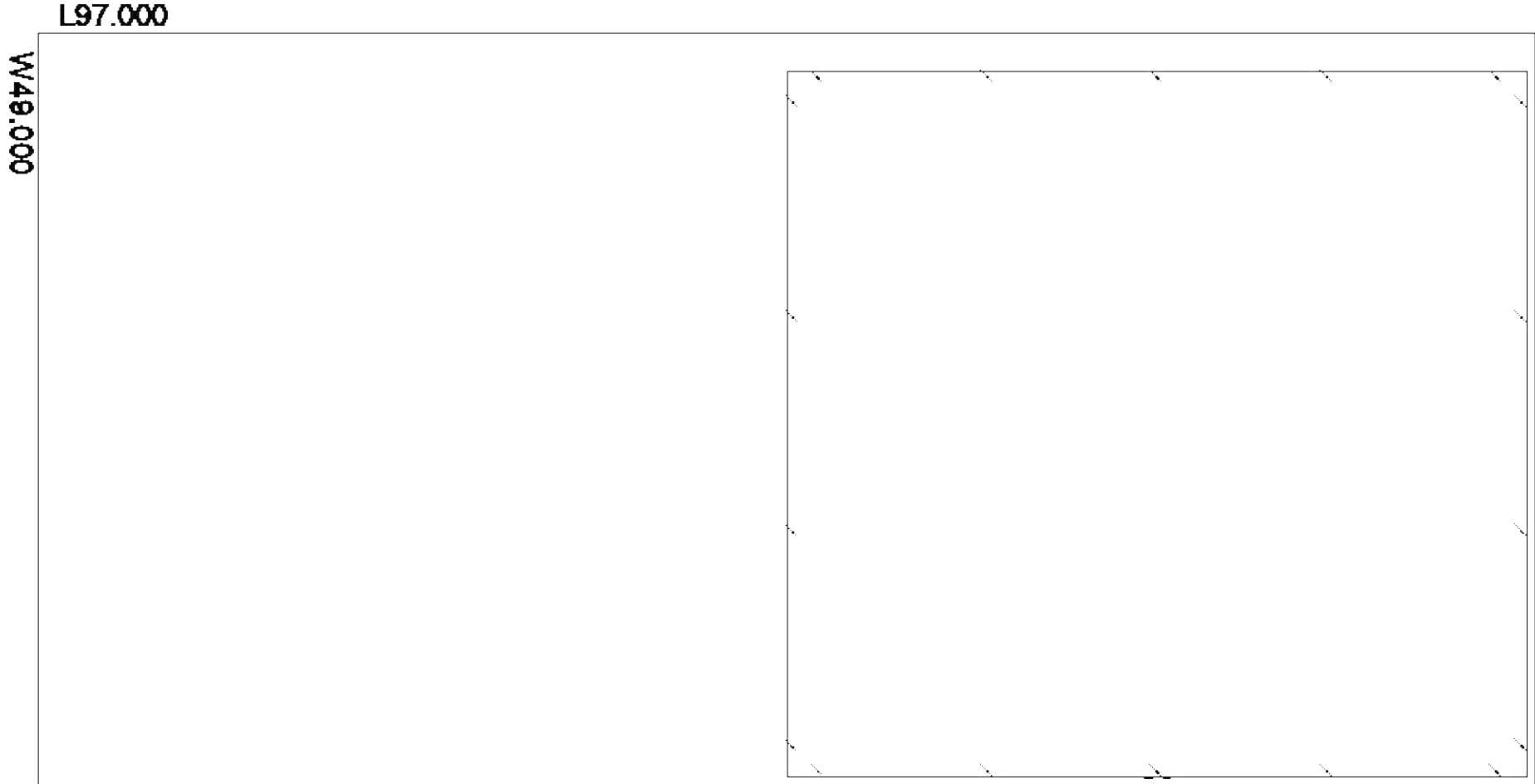
Qty - 1

Sheet # - 5

Batch - B1

Face 5 File - B11009

Face 5 Barcode -



Index#	Part Name	Item#	Rotated	Cut Width	Cut Length	Comments
1	Upper Thick Back	5.00		46	48	Add EB'ing notes here

Part comments show up on the nesting report